



## Repair and Accessory Gluing Instructions

**\*\* Please Read Instructions Fully Before Installation \*\***

**\*\* Always Work in a Well-Ventilated Area and Avoid Inhaling Fumes\*\***

**If you run into problems or need help troubleshooting installation of Sea Anchors, please call 705-331-2591 for support.**

### ***Required Materials***

- 1: 120ml of flexible PVC glue: Island Products PVC glue or LePage Flexible plastic adhesive designed for PVC (Available at major hardware stores)
- 2: Small disposable paint brush or small wooden stick - to spread glue
- 3: Pure Rubbing Alcohol or Acetone (found in hardware store)
- 4: Green painter's tape
- 5: Duct tape (optional)
- 6: Newspaper & Paper Towel

### **Step 1:**

**Unroll your Island Pad with the location of the repair or the location of your chosen accessory facing up on a flat surface. Ensure the island pad is fully deflated and the area or work is free of wrinkles, dirt and debris.**

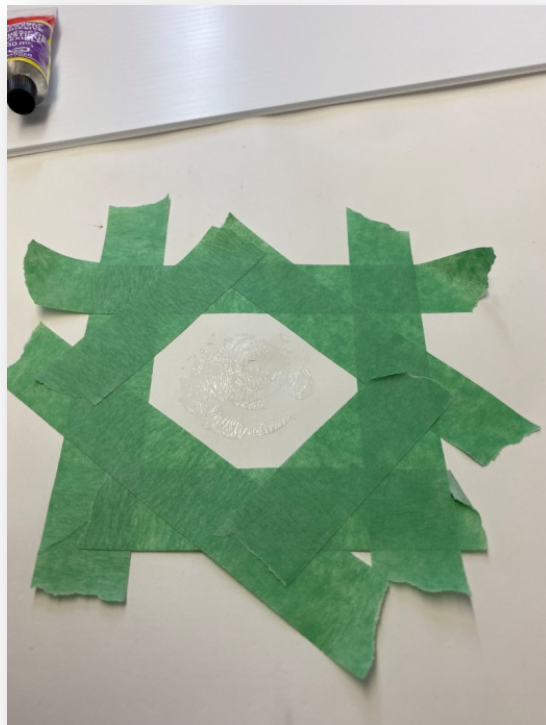
**Step 2:**

Clean work area with Rubbing Alcohol or Acetone to prepare the surface for gluing. Spread out newspaper or paper towels around the work area to keep excess glue off of your Island Pad.

**Step 3 if performing a REPAIR:** The repair kit included with your Island Pad contains several patches. Trim a patch to extend 1/2" past the area of repair. Example: If your repair is a small puncture, simply cut a 1" square or circle and centre it over the puncture.

Use green painter's tape to mask off the area where you will be applying your repair patch, as seen in the image below.

**Step 3 if installing an ACCESSORY:** Use green painter's tape to mask off the area where you will be applying your accessory.



#### **Step 4:**

Apply glue evenly to back of the patch or accessory in a continuous motion.

With the paint brush or wooden stick, spread applied glue evenly around the entire surface of the patch or accessory. Ensure the glue covers the back of the patch or accessory completely. Add more glue if required.

Next, press the patch or accessory onto the Island Pad to transfer glue, then immediately remove the patch or accessory. Allow the glue to tack up for 2-4 minutes before final application. *(Allowing the glue to tack up will help with the pad adhesion and is essential for proper installation.)*

#### **Step 5:**

After waiting 2-4 minutes for the glue to tack up, apply the patch or accessory for the final time. Push firmly from the middle out, eliminating any air bubbles trapped behind the edges. *(Note that air bubbles behind the webbing of an accessory are expected and normal).*

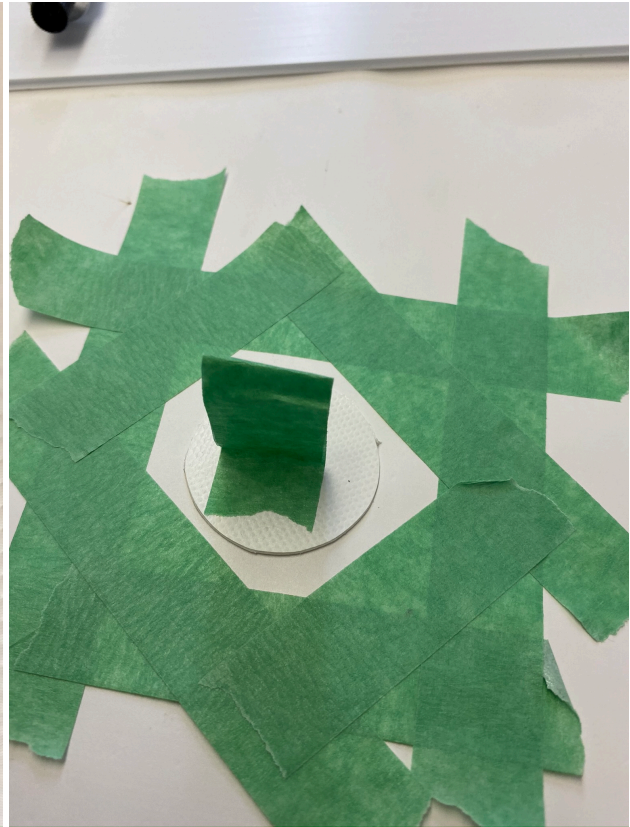
Wipe excess glue from edges with paper towel or a gloved finger. Spilled glue can be cleaned with a minimal amount of Acetone.

*It may be necessary to use duct tape to hold edges down while the glue cures, as seen below.*

**Accessory handle with Duct tape.**



**1" patch on right with green tape**



***To ensure proper adhesion and full strength, we recommend not using your Island Pad for at least 72 hours after installation.***

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